STRONG-POINT ${ }^{\circledR}$ UNSLOTTED INDENTED HEX WASHER HEAD, ZINC PLATED W/BONDED NEO-EPDM WASHER

| Size | Part\# | Pt. | Case Qty. | Description |
| :--- | :---: | :---: | :---: | :--- |
| $12-14 \times 3 / 4$ | HA1212 | 3 | $3 M$ | Unslotted Indented Hex Washer Head, Zinc Plated w/Bonded NEO-EPDM Washer |
| $12-14 \times 1$ | HA1216 | 3 | $3 M$ | Unslotted Indented Hex Washer Head, Zinc Plated w/Bonded NEO-EPDM Washer |
| $12-14 \times 1-1 / 4$ | HA1220 | 3 | 2.5 M | Unslotted Indented Hex Washer Head, Zinc Plated w/Bonded NEO-EPDM Washer |
| $12-14 \times 1-1 / 2$ | HA1224 | 3 | $2 M$ | Unslotted Indented Hex Washer Head, Zinc Plated w/Bonded NEO-EPDM Washer |

Application: Attaches metal to metal.
Drill Capacity (in.): .035-. 210
Specifications: - Meets ASTM ${ }^{1}$ C 1513 for cold-formed steel framing connections

- Meets ASTM A 510 for carbon steel manufacturing
- Manufactured to SAE² J78 for dimensional specifications
- Meets F.I.P.3-1000.7 for torsional strength and drill speed
- Meets ASTM F1941 for corrosion resistance
- ICC-ES Evaluation Report: ESR-3528

Installation:
A $5 / 16^{\prime \prime}$ hex nut setter or $5 / 16^{\prime \prime}$ drive socket with torque limiting nose piece set at a maximum of 2000 RPM drive speed recommended. Do not over torque as it can cause the head to snap or stripping of the threads. Installed fasteners must penetrate a minimum of three full threads beyond the metal structure.

| Pullout Values (Avg. Lbs.) |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fastener |  | Steel Gauge |  |  |  |  |  |  |  |  |
| Size | Pt. | $\mathbf{2 2}$ | $\mathbf{2 0}$ | $\mathbf{1 8}$ | $\mathbf{1 6}$ | $\mathbf{1 4}$ | $\mathbf{1 2}$ | $\mathbf{1 / 8}$ | $\mathbf{3 / 1 6}$ |  |
| $12-14$ | 3 | 283 | 333 | 537 | 737 | 1034 | 1585 | 2349 | 2911 |  |


| Shear Values (Avg. Lbs.) |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Fastener |  | Steel Gauge (Lapped) |  |  |  |  |  |  |  |  |
| Size | Pt. | $\mathbf{2 2}$ | $\mathbf{2 0}$ | $\mathbf{1 8}$ | $\mathbf{1 6}$ | $\mathbf{1 4}$ | $\mathbf{1 2}$ | $\mathbf{1 / 8}$ | $\mathbf{3 / 1 6}$ |  |
| $12-14$ | 3 |  | 749 | 1320 | 1574 | 1914 | 1929 |  |  |  |

The values listed are averages achieved under laboratory conditions and imply no warranty. Appropriate safety factors should be applied to these values for design purposes.
${ }^{1}$ (American Society of Testing Materials)
${ }^{2}$ (Society of Automotive Engineers)
${ }^{3}$ (Fastener Inspection Products)
HA1212_HA1224_Rev. A (5/27/15)

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